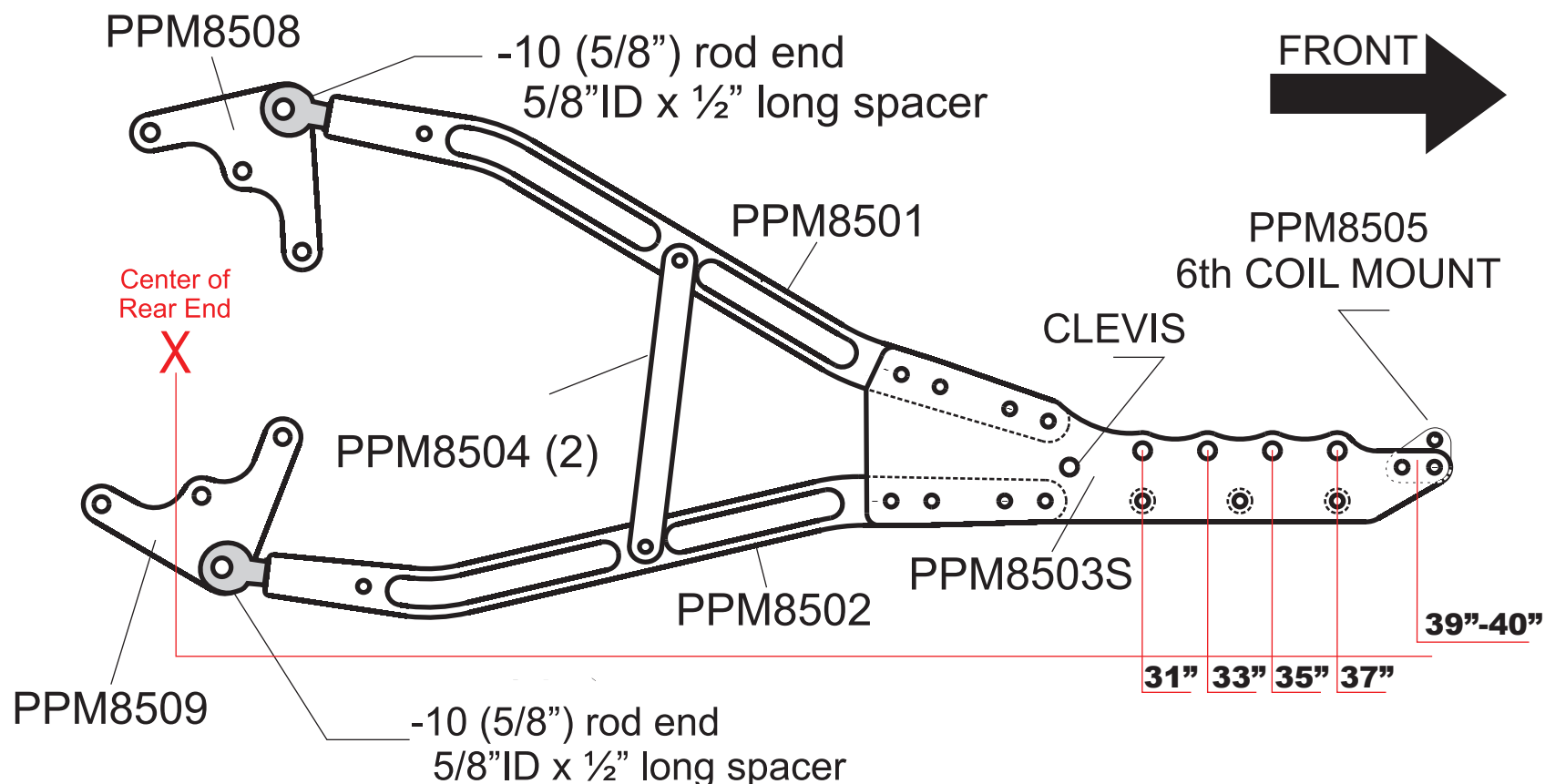


Part No. PPM8500

## Aluminum Liftbar Installation Instructions



**Rod Ends should be adjusted approximately  
1-1/2\" from center of hole to end of lift bar**

- |                                                          |                                      |
|----------------------------------------------------------|--------------------------------------|
| 1) PPM8501 Liftbar top bar                               | 2) PPM1440 5/8\"ID Aluminum Tubes    |
| 1) PPM8502 Liftbar bottom bar                            | 15) 3/8\"-16 x 2\" Button Head Bolts |
| 2) PPM8507 Aluminum Shock Bushings                       | 15) 3/8\" SAE Flat Washers           |
| 3) PPM8506 3/4\"ODx1/2\"IDx1\" long bushing              | 15) 3/8\" Nylon Jam Nuts             |
| 1) PPM8505 6th Coil Mount                                | 2) 5/8\"-18 x 7-1/2\" Hex bolts      |
| 2) PPM8504 1/4\" braces                                  | 2) 5/8\"-18 Nylon Lock nut           |
| 2) PPM8503S Plates                                       | 2) 5/8\" SAE Flat Washer             |
| 2) PPM8509B Bottom rearend plate 5/8\" hole with bushing | 1) PPM12999A 1/2\"ID x 1\"bushing    |
| 2) PPM8508B Top rearend plate 5/8\" hole with bushing    | 2) PPM58500 5/8\"ID x 1/2\" bushing  |
| 1) PPM2042CW Clevis                                      | 2) CMR10 5/8\" Rod Ends              |
|                                                          | 2) JNR10 5/8\" Jam Nuts              |



**Technical Questions? Call 1-865-354-9669**